Work Orde Tuesday, June 08															Page 1
Revision ID:	D3876-1 Protector - RH	I Food Well			A	Accept						Setup	Start Stop	1 1 2 2 1 1 2 2	
	6/8/2010	Start Qty: Req'd Qty						Cust Item :	ID:				Згор		
Approvals:	Process Pla	n:	H.	Date: _/C	5-6-08	Tooling: SPC (Y/N):			ate:			Run	Start Stop	1 18866(8) 1	
Sequence ID/ Work Center ID)	Operation Description	-			Set Up/ Run Hours	s .	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr												- 4	
100 Waterjet FLOW CNC Waterje	t	1-0 Dv	emo Cut as pe vg Rev:_	er Dwg D3876		0.00					BIO	_			<u> </u>
			og Rev:_ Deburr i	f necessary			83	10001	14			(2)	J	٩	IJ
QC Quality Control			arts off r emo	nachine FAI/FAI	В	0.00					BIG	<u>v-6-</u>	<u> </u>		
120 		QC8- Inspect p	arts - sec	ond check		Jes 2 00.0	ochy				_(2))			

Memo

Quality Control

	•							
W/O:			WC	RK ORDER CHANG	GES	M		₹.
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	! 							
			<u>,, , , , , , , , , , , , , , , , , , ,</u>					
Part No		DAD #4	Fault Cata		NOD 1/			
1 411 140	R	PAR #:esolution:	Fault Cated Disposition	gory:	NCR: Yes QA: N/C Cld	No DQA: esed:	Date: _ Date:	
NCR:				ER NON-CONFORM				
DATE	STEP	Description of NC			ction B	Verification	Approval	Approval
	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
	1	-						
	,							
		,						

Work Order ID 59560

Tuesday, June 08, 2010 8:49:40 AM



Page 2

Item ID:

D3876-1

Accept

Setup Start

Stop

Revision ID:

Item Name:

Protector - RH Fwd Wall

Start Date:

6/8/2010

Start Qty: 2.00

Required Date: 6/17/2010

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: ____

Date: _____

Tooling:

Date:

Tool # Plan

Code

Run Start



QC:

Date: _____

SPC (Y/N):

Date:

Stop

Insp.

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:__

Memo

Set Up/ **Run Hours**

0.00

0.00

59559

Tool ID

Accept

Qty

Qty

Reject

Stamp Number

Reject

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/06/17 df) MF 10-6-16

Memo

Dart	Aer	ospa	ce l	Ltd
------	-----	------	------	-----

W/O:			V	VORK ORDER CHAN	GES		- 1			<u> </u>		
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
* *				, <u> </u>						'		
	į.											
Part No	:	PAR #:	Fault Ca	tegory:	NCR	Yes I	No DQA		Date:			
	R	lesolution:		,					Date:			
NCR:			VORK ORDER NON-CONFORMANCE (NCR)									
DATE	STEP	Description of NC Section A	Initial	Action Description	ction B	Sign &	Verifica Section		Approval Chief Eng	Approval QC Inspector		
			Chief Eng	Chief Eng		Date						
				-								
				·								
L										·		

Picklist Print

Tuesday, June 08, 2010 8:49:45 AM

Work Order ID: 59560

Parent Item Name:

D3876-1

Protector - RH Fwd Wall

Comments:

Parent Item:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC

Start Date: 6/8/2010

Start Qty: 2.00

114032

Required Date: 6/17/2010

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No		100	sf	1,369.206	3.607	7 593684	_ _		

GE PLASTICS LEXAN SHEET

Location Loc Oty Loc Code MAT 1369.2068 111710 64 112585 155.783

114032 1149.4238 B14-6-11

Dart Aerospace Ltd	D	art	Aer	os	pace	Ltc
---------------------------	---	-----	-----	----	------	-----

W/O:		WORK ORDER CHANGES													
DATE	STEP	PRO	OCEDURE CHA		Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
Part No	•	DAD #-	Foult Cote		NOD										
1 411 140	·Re	PAR #:	Fault Cate	egory: on:	NCR: Y6 QA: N/C	es No : Closed:	DQA:	_ Date: _ Date:							
NCR:				ER NON-CONFORM											
DATE	STEP	Description of NC	tion of NC Corrective Action				rification	Approval	Approval						
		Section A	Initial Chief Eng	Action Description Chief Eng	Da	n &	Section C	Chief Eng	QC Inspector						
								,							
							44.0								
				•											

DART AEROSPACE LTD	Work Order:	59560
Description: Protector – RH Fwd Wall	Part Number:	D3876-1
Inspection Dwg: D3876 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

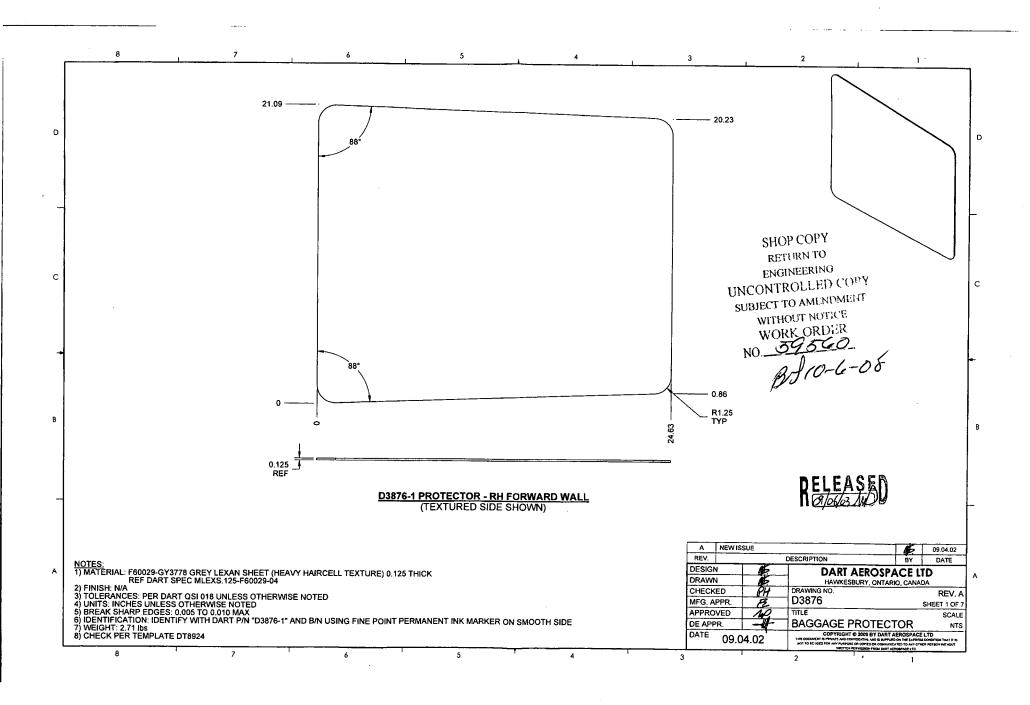
X	First Article	Prototype
---	---------------	-----------

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.09	+/-0.030	21.09	7			
20.23	+/-0.030	20.23	k €			
24.63	+/-0.030	24.63	×			
0.86	+/-0.030	.86	*			·
0.125	+/-0.010	1133	ح			
						_

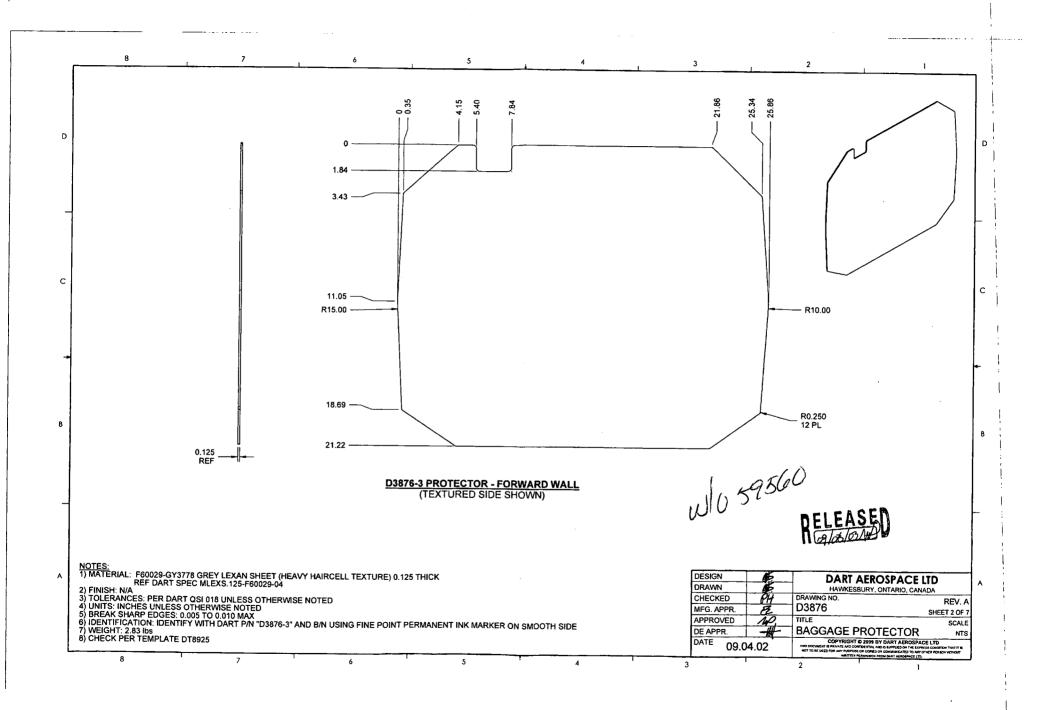
Measured by:	IR	Audited by:	Prototype Approval:	N/A
Date:	10-6-11	Date: 10/06/14	Date:	N/A

	Rev	Date	Change	Rev	ised,	by	Approve	∌d
l	Α	09.06.22	New Issue	KJ	व्य		4	
					7	, 		

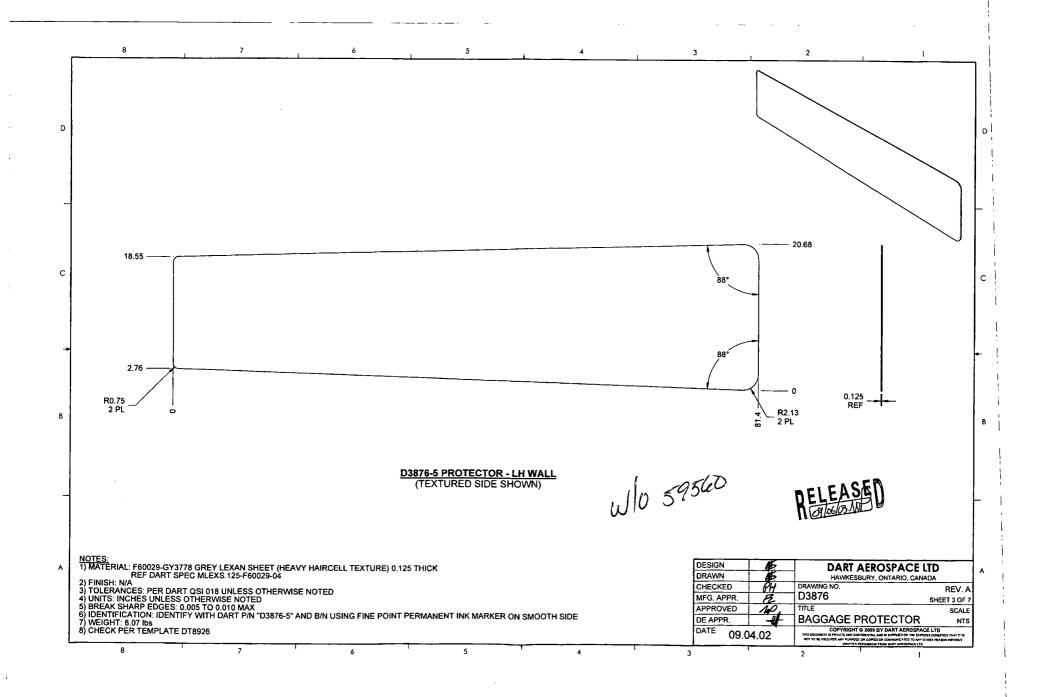
W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #:	Fault Categ	Jory:	NCR: Yes	No DQ	A:	Date:				
				Disposition: QA: N/C Closed: Date:								
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)						
DATE	STEP	Description of NC			ion B		ification Approva					
		Section A	Chief Eng	Action Description Chief Eng	Sign Dat		ion C	Chief Eng	QC Inspector			
						ŀ						
								:	-			
· · · · · · · · · · · · · · · · · · ·			·									
								1				



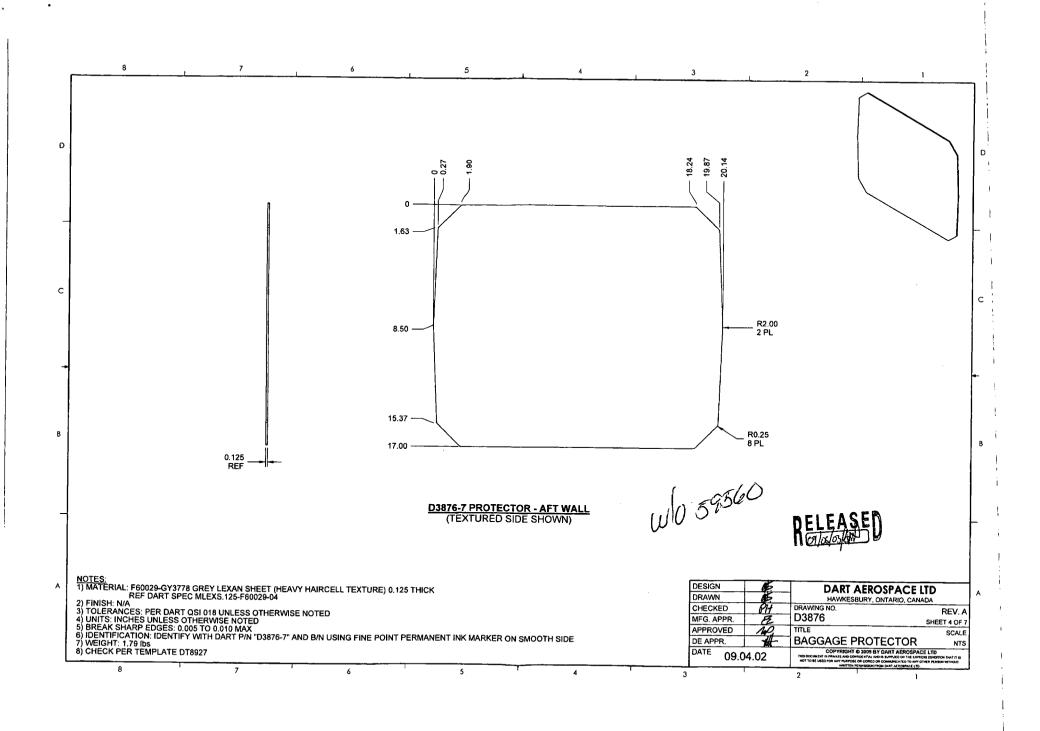
W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	•	PAR #·	Fault Cate	agony:	NCD.	V 1	No. DO					
							NCR: Yes No DQA: Date: QA: N/C Closed: Date:					
NCR:				ER NON-CONFOR					Tarketi,			
DATE	STEP	Description of NC	Initial	Section B	ign &	Verification		Approvai	Approval			
		Section A	Initial Action Desc Chief Eng Chief En		Date		Section C		Chief Eng	QC Inspector		
			3									
				The state of the s		·						
								-				



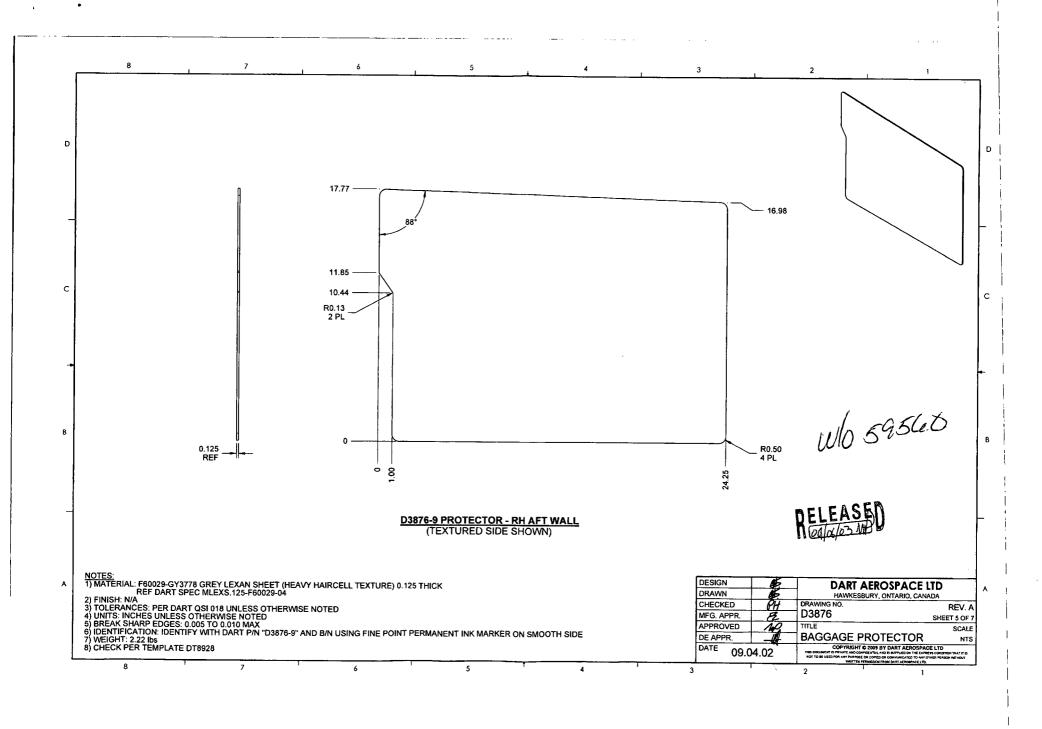
	-									•			
W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
						:							
Part No: PAR #: _		PAR #:	Fault Cate	Fault Category: NO			NCR: Yes No DQA: Date:						
	Res	solution:	Dispositio	n:	QA:	N/C CId	sed:		Date: _				
NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCR)						
DATE	STEP	Description of NC	Corrective Action Section B			Verificati			Approval	Approval			
	Section A	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Section		Chief Eng	QC Inspector			
	:												
·,,													



									•				
W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
						2007							
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
Resolution:			Dispositio	n:	QA: N/C C	losed:		Date: _					
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCI	7)							
DATE	STEP	Description of NC	1	ction B	Verific	cation	Approval	Approval					
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	Sect.	ion C	Chief Eng	QC Inspector				
·													

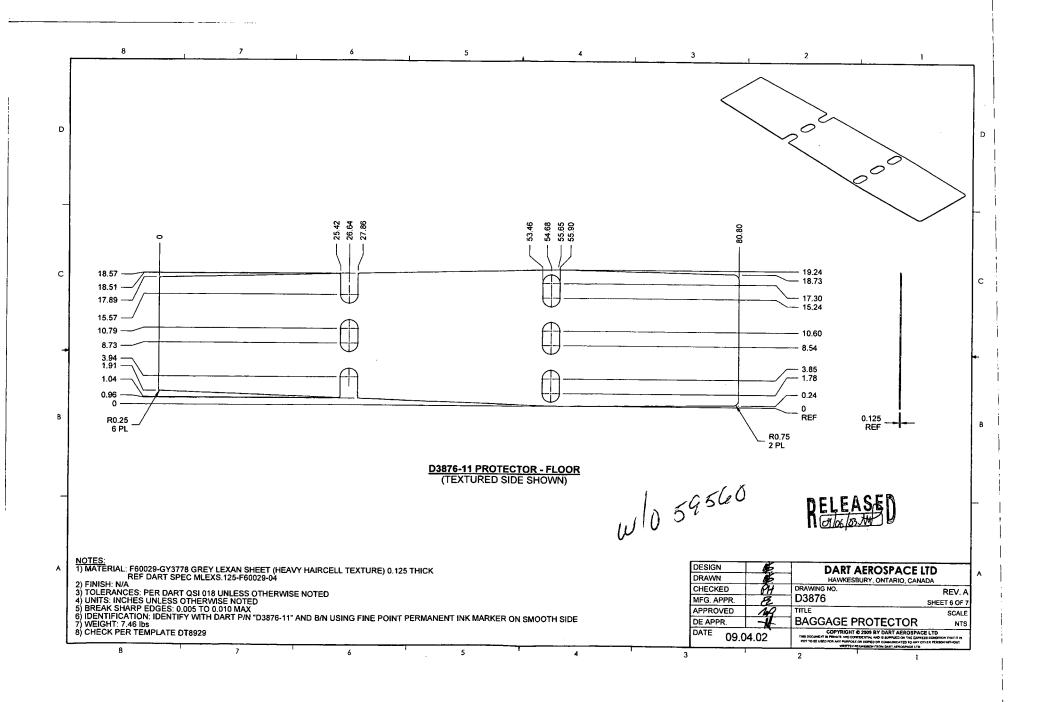


		• ••		•					
W/O:			WO	RK ORDER CHANG	GES	N'			
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								·	
		·		•					
Part No		PAR #:							
	Resc	olution:	Disposition	:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCI	7)			
DATE	STEP Des	Description of NC	Corrective Action Section B			Verific	cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign o	Sect	ion C	Chief Eng	QC Inspector
			,						
· · · · · · · · · · · · · · · · · · ·									

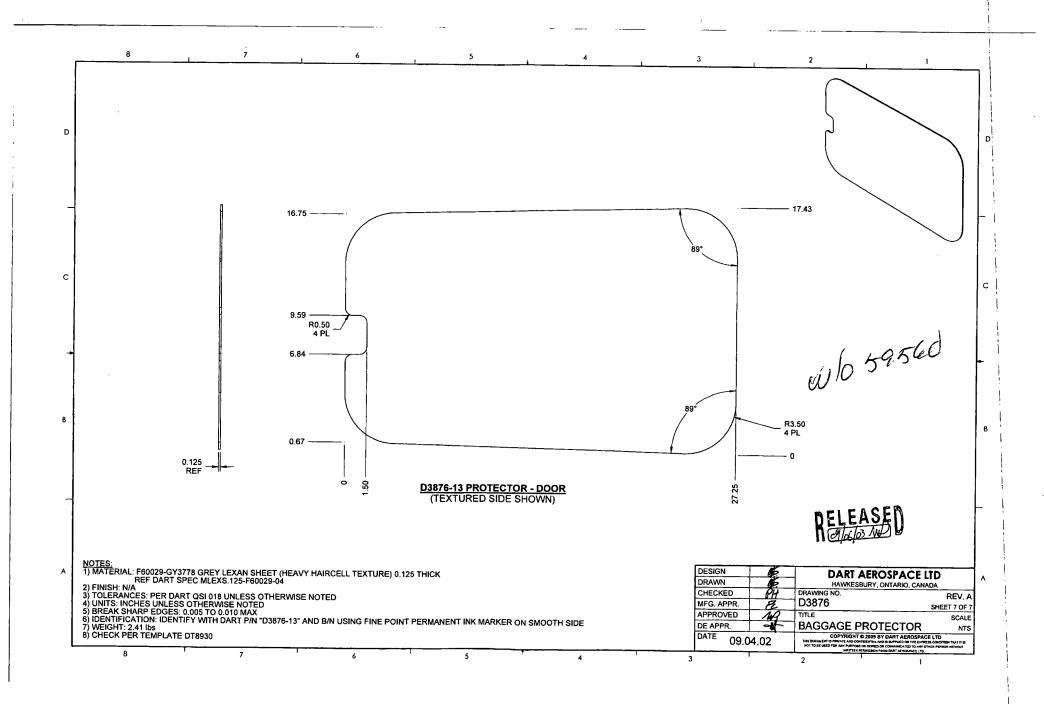


Dart	Aero	space	Ltd
------	------	-------	-----

W/O:		WORK ORDER CHANGES										
DATE	STEP	PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
							•					
									7			
Part No:		PAR #:	Fault Categ	Jory:	_ NCR: Yes	No DQ	A:	Date:				
	Res	solution:					~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	Date: _				
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE (NCF	R)						
DATE	STEP	Description of NC		ion B	Verific	cation	Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector			
] :				
<u> </u>												
							. :					
							:					



	•			*					٠.			
W/O:		WORK ORDER CHANGES										
DATE	STEP	PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
	ļ											
Part No		PAR #:										
Resolution:			Disposition	:	QA: N/C CI	osed:		Date: _	-w			
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	R)		7 10	1			
DATE	STEP	Description of NC Section A	1	tion B	Verific	cation Approval		Approval				
			Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspector			
									·			



									٠,			
W/O:		WORK ORDER CHANGES										
DATE STEP		PR	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
				·								
Part No:		PAR #:	Fault Cate	NCR: Yes No DQA: Date:								
			Disposition: Q									
NCR:			WORK ORDI	R NON-CONFORMA	ANCE (NCR)						
DATE	STEP	Description of NC		Corrective Action Section B			ation	Approval	Approval			
	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector			
•												
												
		_	1 1		1	1						